

# Safety Data Sheet

## 1. IDENTIFICATION

|                         |                                                                                                      |
|-------------------------|------------------------------------------------------------------------------------------------------|
| <b>Product Name:</b>    | Hexane                                                                                               |
| <b>Other Names:</b>     | Solvent Hexane                                                                                       |
| <b>Recommended Use:</b> | Dearomatised Hydrocarbons<br>Reaction Diluent, Solvent                                               |
| <b>Supplier:</b>        | Global Chemie ASCC Limited                                                                           |
| <b>Street Address:</b>  | 88/123 Moo 2 Bangpoo Industrial Estate (North), Phraek Sa Mai, Mueang Samutprakan, Samutprakan 10280 |
| <b>Telephone:</b>       | +66 2324 6888                                                                                        |
| <b>Fax:</b>             | +66 2324 6898-99                                                                                     |
| <b>Emergency phone:</b> | +66 2324 6888 ext.320                                                                                |

## 2. HAZARDS IDENTIFICATION

### Health Hazard Classification

This material is hazardous according to regulatory guidelines.

### Hazardous Categories

Flammable liquid: Category 2

Skin irritation: Category 2

Reproductive toxicant (fertility): Category 2

Specific target organ toxicant (central nervous system): Category 3

Specific target organ toxicant (repeated exposure): Category 2

Aspiration toxicant: Category 1

Acute aquatic toxicant: Category 2

Chronic aquatic toxicant: Category 2

### GHS Pictograms



### Hazard Statements

H225: Highly flammable liquid and vapour.

H304: May be fatal if swallowed and enters airways.

H315: Causes skin irritation.

H336: May cause drowsiness or dizziness.

H361: Suspected of damaging fertility.

H373: May cause damage to organs through prolonged or repeated exposure. Peripheral Nervous system

H411: Toxic to aquatic life with long lasting effects.

### Precautionary Statements

P201: Obtain special instructions before use.

P202: Do not handle until all safety precautions have been read and understood.

P210: Keep away from heat/sparks/open flames/hot surfaces. -- No smoking.

P233: Keep container tightly closed. P240: Ground/bond container and receiving equipment.

P241: Use explosion-proof electrical, ventilating and lighting equipment.

P242: Use only non-sparking tools.

P243: Take precautionary measures against static discharge. P260: Do not breathe mist / vapours.

P264: Wash skin thoroughly after handling.

P271: Use only outdoors or in a well-ventilated area.  
 P273: Avoid release to the environment.  
 P280: Wear protective gloves/protective clothing/eye protection/face protection.

## Response

P301 + P310: IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.  
 P302 + P352: IF ON SKIN: Wash with plenty of soap and water. P303 + P361 + P353: IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.  
 P304 + P340: IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
 P308 + P313: IF exposed or concerned: Get medical advice/attention.  
 P312: Call a POISON CENTER or doctor/physician if you feel unwell.  
 P331: Do NOT induce vomiting.  
 P332 + P313: If skin irritation occurs: Get medical advice/attention.  
 P362 + P364: Take off contaminated clothing and wash it before reuse.  
 P370 + P378: In case of fire: Use water fog, foam, dry chemical or carbon dioxide (CO<sub>2</sub>) to extinguish.  
 P391: Collect spillage.

## Storage

P403 + P235: Store in a well-ventilated place. Keep cool.  
 P405: Store locked up.

## Disposal

P501: Disposal should be in accordance with applicable regional, national, and local laws and regulations. Local regulations.

**Signal Word** Danger

## 3. COMPOSITION: Information on Ingredients

| Chemical Ingredient                        | CAS No.    | UN No. | Proportion (%v/v) |
|--------------------------------------------|------------|--------|-------------------|
| NAPHTHA (PETROLEUM),<br>HYDROTREATED LIGHT | 64742-49-0 | 1208   | 100               |

Molecular Formula: C<sub>6</sub>H<sub>14</sub>

Molecular Weight: 86 g/mol

Hazardous Constituent(s) Contained in Complex Substance(s) required for disclosure

| Chemical Ingredient         | CAS No.       | UN No. | Proportion (%v/v) |
|-----------------------------|---------------|--------|-------------------|
| CYCLOHEXANE                 | 110-82-7      | -      | < 1               |
| HEXANE (MIXTURE OF ISOMERS) | EXCL. NHEXANE | -      | 30-45             |
| METHYLCYCLOPENTANE          | 96-37-7       | -      | 10-20             |
| N-HEXANE                    | 110-54-3      | -      | 40-60             |

\* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.  
 Concentration values may vary.

## 4. FIRST AID MEASURES

**For advice, contact Ramathibodi Poison Center (Phone: 1367) or a doctor.**

### Inhalation

Immediately remove from further exposure. Get immediate medical assistance. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. Give supplemental oxygen, if available. If breathing has stopped, assist ventilation with a mechanical device.

### Skin Contact

Wash contacts areas with soap and water. Remove contaminated clothing. Launder contaminated clothing before reuse.

### Eye Contact

Flush thoroughly with water. If irritation occurs, get medical assistance.

### Ingestion

Seek immediate medical attention. Do not induce vomiting.

## NOTE TO PHYSICIAN

If ingested, material may be aspirated into the lungs and cause chemical pneumonitis. Treat appropriately. This material, or a component, may be associated with cardiac sensitization following very high exposures (well above occupational exposure limits) or with concurrent exposure to high stress levels or heart-stimulating substances like epinephrine.

Administration of such substances should be avoided.

## PRE-EXISTING MEDICAL CONDITIONS WHICH MAY BE AGGRAVATED BY EXPOSURE

Contains hexane; individuals with pre-existing neurological disease should avoid exposure.

## 5. FIRE FIGHTING MEASURES

### EXTINGUISHING MEDIA

**Appropriate Extinguishing Media:** Use foam, dry chemical, or carbon dioxide (CO<sub>2</sub>) to extinguish flames.

**Inappropriate Extinguishing Media:** Straight streams of water

### FIRE FIGHTING

**Fire Fighting Instructions:** Evacuate area. If a leak or spill has not ignited, use water spray to disperse the vapours and to protect personnel attempting to stop a leak. Prevent run-off from fire control or dilution from entering streams, sewers or drinking water supply. Fire-fighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus (SCBA). Use water spray to cool fire exposed surfaces and to protect personnel.

**Unusual Fire Hazards:** Highly flammable. Vapour is flammable and heavier than air. Vapour may travel across the ground and reach remote ignition sources, causing a flashback fire danger. Hazardous material. Firefighters should consider protective equipment indicated in Section 8.

**Hazardous Combustion Products:** Incomplete combustion products, Oxides of carbon, Smoke, Fume

## 6. ACCIDENTAL RELEASE MEASURES

### Protective Measures

Avoid contact with spilled material. Warn or evacuate occupants in surrounding and downwind areas if required, due to toxicity or flammability of the material. See Section 5 for firefighting information. See the Hazard Identification Section for Significant Hazards. See Section 4 for First Aid Advice. See Section 8 for advice on the minimum requirements for personal protective equipment. Additional protective measures may be necessary, depending on the specific circumstances and/or the expert judgment of the emergency responders.

For emergency responders: Respiratory protection: half-face or full-face respirator with filter(s) for organic vapor and, when applicable, H<sub>2</sub>S, or Self-Contained Breathing Apparatus (SCBA) can be used depending on the size of spill and potential level of exposure. If the exposure cannot be completely characterized or an oxygen deficient atmosphere is possible or anticipated, SCBA is recommended. Work gloves that are resistant to aromatic hydrocarbons are recommended. Note: gloves made of polyvinyl acetate (PVA) are not water-resistant and are not suitable for emergency use. Chemical goggles are recommended if splashes or contact with eyes is possible. Small spills: normal antistatic work clothes are usually adequate. Large spills: full body suit of chemical resistant, antistatic material is recommended.

### Spill Management

**Land Spill:** Eliminate all ignition sources (no smoking, flares, sparks or flames in immediate area). Stop leak if you can do so without risk. All equipment used when handling the product must be grounded. Do not touch or walk-through spilled material. Prevent entry into waterways, sewer, basements or confined areas. A vapour-suppressing foam may be used to reduce vapour. Use clean non-sparking tools to collect absorbed material. Large Spills: Water spray may reduce vapour but may not prevent ignition in enclosed spaces.

**Water Spill:** Eliminate all ignition sources (no smoking, flares, sparks or flames in immediate area). Stop leak if you can do so without risk. Do not confine in area of spill. Advise occupants and shipping in downwind areas of fire and explosion hazard and warn them to stay clear.

Water spill and land spill recommendations are based on the most likely spill scenario for this material; however, geographic conditions, wind, temperature, (and in the case of a water spill) wave and current direction and speed may greatly influence the appropriate action to be taken. For this reason, local experts should be consulted. Note: Local regulations may prescribe or limit action to be taken.

Environmental Precautions

Large Spills: Dyke far ahead of liquid spill for later recovery and disposal. Prevent entry into waterways, sewers, basements, or confined areas.

7. HANDLING AND STORAGE

Handling

Avoid all personal contact. Prevent exposure to ignition sources, for example use non-sparking tools and explosion-proof equipment. Potentially toxic/irritating fumes/vapour may be evolved from heated or agitated material. Use only with adequate ventilation. Prevent small spills and leakage to avoid slip hazard. Material can accumulate static charges which may cause an electrical spark (ignition source). Use proper bonding and/or ground procedures. However, bonding and grounds may not eliminate the hazard from static accumulation. Consult local applicable standards for guidance. Additional references include American Petroleum Institute 2003 (Protection Against Ignitions Arising out of Static, Lightning and Stray Currents) or National Fire Protection Agency 77 (Recommended Practice on Static Electricity) or CENELEC CLC/TR 50404 (Electrostatics - Code of practice for the avoidance of hazards due to static electricity).

Loading/Unloading Temperature: [Ambient]

Transport Temperature: [Ambient]

Transport Pressure: [Ambient]

Static Accumulator: This material is a static accumulator. A liquid is typically considered a nonconductive, static accumulator if its conductivity is below 100 pS/m (100x10E-12 Siemens per meter) and is considered a semiconductive, static accumulator if its conductivity is below 10,000 pS/m. Whether a liquid is nonconductive or semiconductive, the precautions are the same. A number of factors, for example liquid temperature, presence of contaminants, anti-static additives and filtration can greatly influence the conductivity of a liquid.

Storage

Ample fire water supply should be available. A fixed sprinkler/deluge system is recommended. The type of container used to store the material may affect static accumulation and dissipation. Keep container closed. Handle containers with care. Open slowly in order to control possible pressure release. Store in a cool, well ventilated area. Outside or detached storage preferred. Storage containers should be earthed and bonded. Fixed storage containers, transfer containers and associated equipment should be grounded and bonded to prevent accumulation of static charge.

Storage Temperature: [Ambient]

Storage Pressure: [Ambient]

Suitable Containers/Packing: Tank Trucks; Drums; Barges; Railcars

Suitable Materials and Coatings (Chemical Compatibility): Carbon Steel; Stainless Steel; Polyester; Teflon; Polyethylene; Polypropylene

Unsuitable Materials and Coatings: (EPDM); Polystyrene Butyl Rubber; Natural Rubber; Ethylene-propylene-diene monomer

8. EXPOSURE CONTROLS: PERSONAL PROTECTION

EXPOSURE LIMIT VALUES

Exposure limits/standards (Note: Exposure limits are not additive)

| Substance Name                             | Form    | Limit/Standard |            |          | Note                      | Source        |
|--------------------------------------------|---------|----------------|------------|----------|---------------------------|---------------|
| CYCLOHEXANE                                |         | TWA            | 300 ppm    |          |                           | Thailand OELs |
| CYCLOHEXANE                                |         | TWA            | 100 ppm    |          |                           | ACGIH         |
| HEXANE (MIXTURE OF ISOMERS)                |         | STEL           | 3500 mg/m3 | 1000 ppm |                           | ACGIH         |
| HEXANE (MIXTURE OF ISOMERS)                |         | TWA            | 1760 mg/m3 | 500 ppm  |                           | ACGIH         |
| N-HEXANE                                   |         | TWA            | 500 ppm    |          |                           | Thailand OELs |
| N-HEXANE                                   |         | TWA            | 50 ppm     |          | Skin                      | ACGIH         |
| NAPHTHA (PETROLEUM),<br>HYDROTREATED LIGHT | Vapour. | RCP -<br>TWA   | 300 mg/m3  | 85 ppm   | Total<br>Hydrocarbo<br>ns | ExxonMobil    |

**Engineering Controls:** The level of protection and types of controls necessary will vary depending upon potential exposure conditions.  
Control measures to consider: Adequate ventilation should be provided so that exposure limits are not exceeded. Use explosionproof ventilation equipment.

**Personal Protective**

Personal protective equipment selections vary based on potential exposure conditions such as applications, handling practices, concentration and ventilation. Information on the selection of protective equipment for use with this material, as provided below, is based upon intended, normal usage.

**Respiratory Protection:** If engineering controls do not maintain airborne contaminant concentrations at a level which is adequate to protect worker health, an approved respirator may be appropriate. Respirator selection, use, and maintenance must be in accordance with regulatory requirements, if applicable. Types of respirators to be considered for this material include: Half-face filter respirator Type A filter material.

For high airborne concentrations, use an approved supplied-air respirator, operated in positive pressure mode. Supplied air respirators with an escape bottle may be appropriate when oxygen levels are inadequate, gas/vapour warning properties are poor, or if air purifying filter capacity/rating may be exceeded.

**Hand Protection:** Any specific glove information provided is based on published literature and glove manufacturer data. Glove suitability and breakthrough time will differ depending on the specific use conditions. Contact the glove manufacturer for specific advice on glove selection and breakthrough times for your use conditions. Inspect and replace worn or damaged gloves. The types of gloves to be considered for this material include Chemical resistant gloves are recommended. Nitrile

**Eye Protection:** If contact is likely, safety glasses with side shields are recommended.

**Skin/ Body Protection:** Any specific clothing information provided is based on published literature or manufacturer data. The types of clothing to be considered for this material include Chemical/oil resistant clothing is recommended.

**Specific Hygiene Measures:** Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practice good housekeeping.

**ENVIRONMENTAL CONTROLS**

Comply with applicable environmental regulations limiting discharge to air, water, and soil. Protect the environment by applying appropriate control measures to prevent or limit emissions.

9. PHYSICAL AND CHEMICAL PROPERTIES

| Property                        | Unit of Measurement | Typical Value     |
|---------------------------------|---------------------|-------------------|
| Appearance                      | -                   | Colorless Liquid  |
| Odour                           | -                   | Aromatic          |
| pH                              | -                   | No data available |
| Boiling point                   | °C                  | 65-68             |
| Melting point                   | °C                  | No data available |
| Flash point                     | °C                  | -28               |
| Flammability                    | -                   | Flammable         |
| Autoignition Temperature        | °C                  | 267               |
| Decomposition Temperature       | °C                  | No data available |
| Lower/Upper Flammability Limits | %V                  | 1.2-8.0           |
| Density @ 20°C                  | g/cm <sup>3</sup>   | 0.670-0.685       |
| Specific Gravity @ 20°C         | -                   | 0.671-0.686       |

| Property                                              | Unit of Measurement   | Typical Value     |
|-------------------------------------------------------|-----------------------|-------------------|
| Viscosity @ 20°C                                      | cSt.s                 | No data available |
| Vapor pressure                                        | kPa                   | 18                |
| Vapor density                                         | kPa (Air = 1)         | 3                 |
| Evaporation Rate                                      | (n-Butyl acetate = 1) | No data available |
| Water Solubility                                      | -                     | Negligible        |
| Solubility in other solvents<br>Partition coefficient | (n-octanol/water)     | No data available |
| Coefficient of Thermal Expansion                      | per Deg °C            | 0.00135           |
| Particle Characteristic                               | -                     | No data available |

The values listed are indicative of this product’s physical and chemical properties. For a full product specification, please consult the Product Data Sheet.

10. STABILITY AND REACTIVITY

Chemical Stability

Material is stable under normal conditions

Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources

Hazardous decomposition products

Material does not decompose at ambient temperatures.

Possibility of Hazardous reactions

Hazardous polymerization will not occur

Materials to Avoid

Strong oxidisers

11. TOXICOLOGICAL INFORMATION

Acute Toxicity

| Route of Exposure                           | Conclusion / Remarks                                                                                   |
|---------------------------------------------|--------------------------------------------------------------------------------------------------------|
| Inhalation                                  |                                                                                                        |
| Toxicity (Rat): LC50 > 20 mg/l              | Minimally Toxic. Based on test data for structurally similar materials.                                |
| Irritation: No end point data for material. | Negligible hazard at ambient/normal handling temperatures.                                             |
| Ingestion                                   |                                                                                                        |
| Toxicity (Rat): LD50 > 5000 mg/kg           | Minimally Toxic. Based on test data for structurally similar materials.                                |
| Skin                                        |                                                                                                        |
| Toxicity (Rabbit): LD50 > 3350 mg/kg        | Minimally Toxic. Based on test data for structurally similar materials.                                |
| Irritation: Data available.                 | Irritating to the skin. Based on test data for structurally similar materials.                         |
| Eye                                         |                                                                                                        |
| Irritation: Data available.                 | May cause mild, short-lasting discomfort to eyes. Based on test data for structurally similar material |

OTHER HEALTH EFFECTS FROM SHORT AND LONG TERM EXPOSURE

Anticipated health effects from sub-chronic, chronic, respiratory or skin sensitization, mutagenicity, reproductive toxicity, carcinogenicity, target organ toxicity (single exposure or repeated exposure), aspiration toxicity and other effects based on human experience and/or experimental data.

**For the product itself:** Vapour concentrations above recommended exposure levels are irritating to the eyes and the respiratory tract, may cause headaches and dizziness, are anaesthetic and may have other central nervous system effects. Small amounts of liquid aspirated into the lungs during ingestion or from vomiting may cause chemical pneumonitis or pulmonary edema. Exposure to this material, or one of its components, in situations where there is the



potential for high levels, such as in confined spaces or with abuse, may result in abnormal heart rhythm (arrhythmia). High-level exposure to hydrocarbons (above occupational exposure limits) may initiate arrhythmia in a worker that is undergoing stress or is taking a heart-stimulating substance such as epinephrine, a nasal decongestant, or an asthma or cardiovascular drug. COMMERCIAL HEXANE: In a two-generation reproduction study conducted on commercial hexane in animals, reduced body weights were seen in offspring of both generations at the highest concentration (9000 ppm). No effects on reproductive performance were noted. Effects were seen only at many times the concentration level of the TLV. Normal hexane (n-hexane) causes peripheral nerve damage in laboratory animals and humans.

**Contains:**  
An ingredient or ingredients that are classified as toxic to a specific target organ from a repeated exposure. N-HEXANE: Prolonged and/or repeated exposures to n-Hexane can cause progressive and potentially irreversible damage to the peripheral nervous system (e.g. fingers, feet, arms, legs, etc.). Simultaneous exposure to Methyl Ethyl Ketone (MEK) or Methyl Isobutyl Ketone (MIBK) and n-Hexane can potentiate the risk of adverse effects from n-Hexane on the peripheral nervous system. n-Hexane has been shown to cause testicular damage at high doses in male rats. The relevance of this effect for humans is unknown.

**IARC Classification:** The following ingredients are cited on the lists below: None.

--REGULATORY LISTS SEARCHED--  
1 = IARC 1      2 = IARC 2A      3 = IARC 2B

12. ECOLOGICAL INFORMATION

**Ecotoxicity**  
Material -- Expected to be toxic to aquatic organisms. May cause long-term adverse effects in the aquatic environment.

**Mobility**  
Material -- Highly volatile, will partition rapidly to air. Not expected to partition to sediment and wastewater solids.

**Persistence and Degradability**  
**Biodegradation:** Material -- Expected to be readily biodegradable.  
**Atmospheric Oxidation:** Material -- Expected to degrade rapidly in air.

13. DISPOSAL CONSIDERATIONS

**Disposal Method**  
Product is suitable for burning in an enclosed controlled burner for fuel value or disposal by supervised incineration at very high temperatures to prevent formation of undesirable combustion products.

**Empty Container Warning** Empty Container Warning (where applicable): Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. DO NOT PRESSURISE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.

14. TRANSPORT INFORMATION

| Road and Rail Transport |                  | Marine Transport     |                                      | Air Transport        |                       |
|-------------------------|------------------|----------------------|--------------------------------------|----------------------|-----------------------|
| UN No.                  | 1208             | UN No.               | 1208                                 | UN No.               | 1208                  |
| Class/Item              | 3                | Class/Item           | 3                                    | Class/Item           | 3                     |
| Hazard Symbol           | Flammable Liquid | Hazard Symbol        | Flammable Liquid                     | Hazard Symbol        | Flammable Liquid      |
| Proper Shipping Name    | HEXANES          | Proper Shipping Name | HEXANES                              | Proper Shipping Name | HEXANES (ALL ISOMERS) |
| Packing Group           | II               | Packing Group        | II                                   | Packing Group        | II                    |
|                         |                  | Marine Pollutant     | Yes, Marine Pollutant Marks required |                      |                       |

## 15. REGULATORY INFORMATION

This material is considered hazardous according to the classification criteria of the Hazard Classification and Communication System for Hazardous Materials BE 2555.

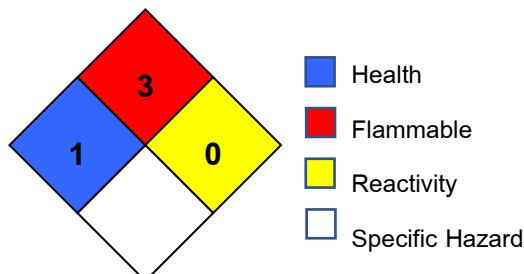
### REGULATORY STATUS AND APPLICABLE LAWS AND REGULATIONS

**Hazardous Substance Act BE2535:** Not Regulated

**Listed or exempt from listing/notification on the following chemical inventories (May contain substance(s) subject to notification to the EPA Active TSCA inventory prior to import to USA):** AIIC, DSL, ENCS, IECSC, KECI, PICCS, TCSI, TSCA

## 16. OTHER INFORMATION

National Fire Protection Association (USA) :



SDS Distribution : The information contained herein is based on our current knowledge of the underlying data and is intended to describe the product for the purpose of health, safety and environmental requirements only. No warranty of guarantee is expressed or implied regarding the accuracy of these data or the results to be obtained from the use of the product.

Prepared By : Quality Control Department / Global Chemie ASCC Limited

### Abbreviations:

AICS: Australian Inventory of Chemical Substances

CAS Number: Chemical Abstracts Number

IARC: International Agency for Research on Cancer

N/A: not available

NOHSC: National Occupational Health and Safety

Council GHS: Global Harmonized System

### References:

- Supplier Material Safety Data Sheets

The information sourced for the preparation of this document was correct and complete at the time of writing to the best of the writer's knowledge. The document represents the commitment to the company's responsibilities surrounding the supply of this product, undertaken in good faith. This document should be taken as a safety guide for the product and its recommended uses but is in no way an absolute authority. Please consult the relevant legislation and regulations governing the use and storage of this type of product. No warranty and guarantee are expressed or implied regarding the accuracy of these data or the results to be obtained from the use of the product for further information, please contact Global Chemie ASCC Limited.